

**Amendments to the Claims:**

*This listing of claims will replace all prior versions, and listings, of claims in the application:*

1. (Previously Presented) A cleaning composition for formed metal articles, the cleaning composition comprising water and:

A) an ethoxylate of an alcohol present in an amount from about 0.1 to 3 g/l, the alcohol having Formula I:



wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to 80 carbon atoms and the ethoxylate is a 20 to 80 mole ethoxylate;

B) an inorganic pH adjusting component present in an amount such that the pH of the cleaning composition is less than 2; and

C) at least one nonionic surfactant that is different than component A present in an amount from about 0.1 to about 3 g/l, wherein the cleaning composition has an average water-break-free percent reduction of less than 50% after 7 days aging.

2. (Original) The cleaning composition of claim 1 wherein the cloud point of the cleaning composition is greater than about 125° F.

3. (Original) The cleaning composition of claim 1 wherein the cleaning composition is capable of cleaning an exterior wall of an aluminum can such that the percent of total surface area of the exterior wall which supports a continuous film of water is greater than 50% after the aluminum can is cleaned with the cleaning composition.

4. (Currently Amended) The cleaning composition of claim 1 wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 14 to 22 carbon atoms and the ethoxylate is a 10 to 25 mole ethoxylate.

5. (Cancelled)

6. (Original) The cleaning composition of claim 1 wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 23 to 80 carbon atoms.

7. (Original) The cleaning composition of claim 1 wherein  $R_1$  is a mixture of straight-chain and branched alkyl having from 14 to 50 carbon atoms.

8. (Original) The cleaning composition of claim 1 wherein  $R_1$  is  $\text{CH}_3(\text{CH}_2)_7\text{-CH=CH}(\text{CH}_2)_8\text{-}$ ,  $\text{CH}_3(\text{CH}_2)_{17}\text{-}$ , or  $\text{CH}_3(\text{CH}_2)_{13-14}\text{-}$ .

9. (Previously Presented) The cleaning composition of claim 1 wherein component A is a 20 to 41 mole ethoxylate.

10. (Previously Presented) The cleaning composition of claim 9 wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 20 to 70 carbon atoms.

11-13. (Cancelled)

14. (Previously Presented) The cleaning composition of claim 13 wherein the at least one surfactant that is different than component A is a surfactant selected from the group consisting of propoxylated alcohols, polyethoxylated straight chain alcohols, modified polyethoxylated straight chain alcohols, alkyl polyethoxylated ethers with a propoxylate cap, modified oxyethylated straight chain alcohols, octylphenoxy polyethoxy ethanol, block-copolymers based on ethylene oxide and propylene oxide, and mixtures thereof.

15. (Cancelled)

16. (Previously Presented) The cleaning composition of claim 1 wherein

the inorganic acid is present in a positive amount less than or equal to about 20 gram/liter of the cleaning composition.

17. (Previously Presented) The cleaning composition of claim 1 wherein the ratio of component A to the at least one surfactant that is different than component A is at least 1:1.

18-79. (Cancelled)

80. (Previously Presented) A cleaning composition for formed metal articles, the cleaning composition comprising water and:

A) an ethoxylate of an alcohol present in an amount from about 0.05 to 3 g/l, the alcohol having Formula I:



wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to 80 carbon atoms and the ethoxylate is a 20 to 80 mole ethoxylate;

B) an inorganic pH adjusting component present in an amount such that the pH of the cleaning composition is less than 2; and

C) at least one nonionic surfactant that is different than component A present in an amount from about 0.05 to about 3 g/l.

81. (Currently Amended) The cleaning composition of claim 80 having an average water-break-free percent reduction of less than 50% after 7 days aging and the cloud point of the cleaning composition is greater than about 125°F.

82. - 83. (Cancelled)

84. (Previously Presented) The cleaning composition of claim 80 wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 14 to 22 carbon atoms.

85. (Previously Presented) The cleaning composition of claim 80 wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 16 to 20 carbon atoms.

86. (Previously Presented) The cleaning composition of claim 80 wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 23 to 80 carbon atoms.

87. (Cancelled)

88. (Previously Presented) The cleaning composition of claim 80 wherein  $R_1$  is  $\text{CH}_3(\text{CH}_2)_7\text{-CH=CH}(\text{CH}_2)_8\text{-}$ ,  $\text{CH}_3(\text{CH}_2)_{17}\text{-}$ , or  $\text{CH}_3(\text{CH}_2)_{13-14}\text{-}$ .

89. (Currently Amended) The cleaning composition of claim 1 wherein component A is a 20 to 41 mole ethoxylate and wherein  $R_1$  has 12 - 35 carbon atoms.

90. - 91. (Cancelled)

92. (Previously Presented) The cleaning composition of claim 80 wherein the at least one surfactant that is different than component A is a surfactant selected from the group consisting of propoxylated alcohols, polyethoxylated straight chain alcohols, modified polyethoxylated straight chain alcohols, alkyl polyethoxylated ethers with a propoxylate cap, modified oxyethylated straight chain alcohols, octylphenoxy polyethoxy ethanol, block-copolymers based on ethylene oxide and propylene oxide, and mixtures thereof.

93. (Previously Presented) The cleaning composition of claim 80 wherein the inorganic acid is present in a positive amount less than or equal to about 20 gram/liter of the cleaning composition.

94. (Previously Presented) The cleaning composition of claim 80 wherein the ratio of component A to the at least one surfactant that is different than component A is at least 1:1.

95. - 97. (Cancelled)

98. (Previously Presented) A cleaning composition for formed metal articles, the cleaning composition consisting essentially of water and:

A) an ethoxylate of an alcohol present in an amount from about 0.1 to 3 g/l, the alcohol having Formula I:



wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to 80 carbon atoms and the ethoxylate is a 20 to 80 mole ethoxylate;

B) an inorganic pH adjusting component present in an amount such that the pH of the cleaning composition is less than 2; and

C) at least one nonionic surfactant that is different than component A present in an amount from about 0.1 to about 3 g/l, wherein the cleaning composition has an average water-break-free percent reduction of less than 50% after 7 days aging.

99. (Currently Amended) A cleaning composition for formed metal articles, the cleaning composition consisting ~~essentially~~ of water and:

A) an ethoxylate of an alcohol present in an amount from about 0.1 to 3 g/l, the alcohol having Formula I:



wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to 80 carbon atoms;

B) an inorganic pH adjusting component; [[and]]

C) at least one nonionic surfactant that is different than component A, wherein the cleaning composition has an average water-break-free percent reduction of less than 50% after 7 days aging[[.]].

(D) a fluoride component; and

(E) anti-foaming agent.

100. (New) A cleaning composition for formed metal articles, the cleaning composition comprising water and:

A) an ethoxylate of an alcohol present in an amount from about 0.1 to 3 g/l, the alcohol having Formula I:



wherein  $R_1$  is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to 35 carbon atoms and the ethoxylate is a 20 to 41 mole ethoxylate;

B) an inorganic pH adjusting component present in an amount such that the pH of the cleaning composition is less than 2; and

C) at least one nonionic surfactant that is different than component A present in an amount from about 0.1 to about 3 g/l, wherein the cleaning composition has an average water-break-free percent reduction of less than 50% after 7 days aging.

101. (New) The cleaning composition of claim 1 wherein the pH of the cleaning composition is 1.0 to 1.8.

102. (New) The cleaning composition of claim 1 wherein the pH of the cleaning composition is about 1.2 to about 1.5.

103. (New) The cleaning composition of claim 1 wherein component A is a 10 - 15 ethoxylate and  $R_1$  has 12 to 18 carbon atoms.